

AMENDMENTS TO THE ABSTRACT

Please substitute the following paragraph for the abstract now appearing in the currently filed specification:

--Abstract of the Disclosure

A method and a device controls a rotary tablet forming machine having a rotor. The rotor is capable of being rotated by a drive unit. The rotor includes at least one matrix with allocated upper punches and lower punches and a pressing force, to act on the press mass filled into the at least one matrix is determined. The determined pressing force (PK_{actual}) is compared with a pre-specifiable limit value (PK_{limit}) and, with a level going below the limit value (PK_{limit}). Then, required speed (n_r) of the rotor can be reduced to a speed below the rated speed ($n_{r-rated}$).--